



## Jim Floyd

### Technical Specialist

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**“ Without continual growth and progress, such words as improvement, achievement, and success have no meaning.  
– Benjamin Franklin ”**

It is my passion to support our partners and clients by involving all associates – from the executive suite to the front line – in exploring their undiscovered and unrealized potential. I help Illinois organizations plan for and implement actions that drive growth through enterprise excellence, leading the way to their competitive future.

With more than 17 years of experience leading sustainable, enterprise-wide lean transformations and continuous process improvements – both domestically and internationally – I serve as a facilitator, creating a unified culture of ownership and accountability, deploying strategic business plans and achieving break-through outcomes.

#### Expertise

- Lean Continuous Improvement Leader
- Lean Master Black Belt
- Process Improvement Engineer
- Professional Educator
- B.S. in Engineering Management from the University of Illinois at Chicago
- Master of Education from the University of St. Francis

#### Specialized Skills

- Lean Enterprise Transformations
- Policy (Strategy) Deployment
- Value Stream Mapping and Kaizen Roadmap Deployment
- 5S / Workplace Organization
- Transactional Process Improvements
- Variation Reduction
- Supply Chain Optimization
- Visual Management and KPI Dashboards

#### Results

Facilitated and led lean transformations, producing sustaining break-through outcomes including:

- 34% productivity improvement
- 75% reduction in WIP
- 20% reduction in raw material working capital
- 90% reduction in past due orders
- 67% improvement in on-time deliveries
- 47% reduction in order entry errors